

TODAY

Work Order ID 52687

October 7, 2009 11:14:42 AM



Item ID: D412-726-241

Accept



Setup Start



Revision ID: N/A

Item Name: Wearplate LH/RH

Stop



Start Date: 10/07/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/07/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *09-10-07*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-726-241 CHG001

502/10/07

110

0.00



Pick Kit

MD 09/10/07

Packaging

Memo

0.00

Packaging

X2

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

=> 502/10/07

(72)

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-726-
241 Location: _____ PPP Rev: DRAFT

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/07 2

09/10/07

W 09.10.07

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Picklist Print

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Work Order ID: 52687

Parent Item: D412-726-241RevN/A

Parent Item Name: Wearplate LH/RH

Start Date: 10/07/2009

Required Date: 10/07/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-5A		Purchased	No			120	Each	2,351.000	80.0000			



Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 2351

100188 188

105057 2155

15205 8

AN960JD10L

Purchased

No

120

Each

6,059.000 80.0000



Washer

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 6059

101291 16

104885 153

105793 236

109632 654

110985 5000

32x 105057 MO 09/10/07
8x 15205

80 x 109632 MO 09/10/07

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3321-1RevB		Manufactured	No			120	Each	10.0000	2.0000			
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Wearplate,LH Fwd RH Mid

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	10	
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24633	10	
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D3321-2RevB		Manufactured	No			120	Each	13.0000	2.0000			
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Wearplate,RH Fwd LH Mid

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	13	
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23344	10	
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23547	1	
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24634	2	
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D3321-3RevB		Manufactured	No			120	Each	2.0000	2.0000			
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Wearplate, Aft End

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST	2	
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23453	1	
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24635	1	
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2x 24633 mo 09/10/07

2x 24634 mo 09/10/07

1x 23453
1x 24635 mo 09/10/07

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4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -111	Qty -141	Qty -142	Qty -211	Qty -241	Part Number	Description
X					D412-726-111	WEARPLATE KIT (205/212/412 Standard Skidtubes)
	X				D412-726-141	WEARPLATE KIT (205/212/412 Standard Skidtubes), LH
		X			D412-726-142	WEARPLATE KIT (205/212/412 Standard Skidtubes), RH
			X		D412-726-211	WEARPLATE KIT (412 Float Skidtubes)
				X	D412-726-241	WEARPLATE KIT (412 Float Skidtubes), LH/RH
1	1				D3315-1	WEARPLATE (LH FWD)
1		1			D3315-2	WEARPLATE (RH FWD)
1	1				D3315-3	WEARPLATE (LH CENTER)
1		1			D3315-4	WEARPLATE (RH CENTER)
1	1				D3315-5	WEARPLATE (LH AFT)
1		1			D3315-6	WEARPLATE (RH AFT)
			2	1	D3321-1	WEARPLATE (LH FWD, RH MIDDLE)
			2	1	D3321-2	WEARPLATE (RH FWD, LH MIDDLE)
			2	1	D3321-3	WEARPLATE (AFT END)
80	40	40	80	40	AN3-5A	BOLT
80	40	40	80	40	AN960JD10L	WASHER

52687

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